

## Screw-in Temperature Sensor/Switch with display for On/Off Control



Type 8400 can be combined with...



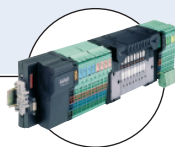
**Type 6213**

Solenoid valve



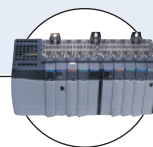
**Type 2731 (1067)**

Continuous  
SideControl



**Type 8644-P AirLINE**

Valve island with  
electronic I/O



**PLC**

This intelligent sensor/switch with an extra-large display is specifically designed to switch a valve and to establish a monitoring system or an ON/OFF control loop.

Compact and wall versions are available. The wall-mounted version must be inserted into a holder previously mounted on a wall, and it must be associated with a remote temperature sensor.

The switching points can be programmed with the 3 key pads or optionally, with input 4 - 20 mA, from an external PLC over a 4 - 20 mA loop.

As an option, the process value can additionally be transmitted to the PLC (4 - 20 mA).

The connection of the 8400 to the process in the piping is made using standard fittings.

- Indication, monitoring, transmitting and On/Off control in one device
- Extra-large display
- Menu-guided parametrisation
- Complete communication due to external setpoint, process value

### General data

#### Materials

Housing	PC, +20% glass fibre
Front panel folio / Screws	Polyester / Stainless steel
Cable plug, Multipin	PA
Wall-mounted holder	PVC
Materials wetted parts	
Sensor element	Stainless steel
Seal	FKM

**Sensor element** Pt100

**Screw-in thread** G, NPT, Rc 1/2"

**Electrical connections** Cable plug: EN 175301-803  
Multipin: swivel M12, 5-pin or M12, 4-pin or 8-pin

**Voltage supply cable** max. 100 m, shielded, 0.14 up to 0.5 mm<sup>2</sup> max.  
5 Ω max. cable impedance (Wall-mounted version)

### Complete device data (pipe + electronic module)

<b>Pipe diameter</b>	Any pipe with sensor connection 1/2"
<b>Measuring range</b>	
Compact version	-40 up to +125°C (-40 to 257°F) (with ambient temperature between 0 and +40°C (-32 and 104°F))
Wall-mounted version	-40 up to +90°C (-40 to 194°F) (with ambient temperature above +40°C (104°F)) -40 up to +125°C (-40 to 257°F)
<b>Medium temperature</b>	+125°C max. (257°F)
<b>Fluid pressure max.</b>	PN16
<b>Switching accuracy</b>	±0.5°C (0.9°F) (0 up to +80°C (32 to 176°F)) ±1.5°C (2.7°F) (outside of 0 up to +80°C (32 to 176°F))
<b>Repeatability</b>	≤ ±0.4%

Electrical data	
<b>Power supply</b>	12-30 V DC , filtered and regulated
<b>Outputs</b>	
Compact version	
Transistor (programmable)	NPN and PNP, open collector, 5 up to 30 V DC, 700 mA max., protected against short circuits
Relay (programmable)	3A/250 V AC or 3A/30 V DC
Process value (option)	3A/48 V AC or 3A/30 V DC <sup>1)</sup>
Wall-mounted version	4-20 mA, galvanic insulation
	Loop resistance: 1000 $\Omega$ at 30 V DC, 800 $\Omega$ at 24 V DC, 500 $\Omega$ at 18 V DC
	NPN and PNP, 700 mA, 30 VDC max.
<b>Input external setpoint</b>	
Compact version	4-20 mA, galvanic insulation, max. input impedance: 250 $\Omega$
<b>Current consumption</b>	
Compact version	Max. 80 mA (no load)
Wall-mounted version	Max. 50 mA (no load)
<b>Response time (10...90%)</b>	7 s (for one step increment from 0 up to 100°C (32 to 212°F))
<b>Reversed polarity of DC</b>	Protected

Environment	
<b>Ambient temperature</b>	-20 up to 60°C (4 to 140°F)
<b>Relative humidity</b>	≤ 80%, without condensation

Standards, directives and approvals	
<b>Protection class</b>	IP65 with connector plug-in
<b>Standards and directives</b>	
EMC	EN 50081-1, 50082-2
Security	EN 61010-2
Pressure	Complying with article 3 of §3 from 97/23/CE directive.*
Vibration	EN 60068-2-6
Shock	EN 60068-2-27

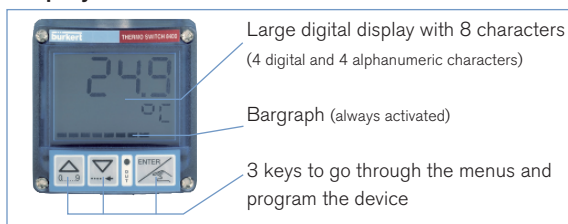
1) Valid for: external setpoint input and process value output

\* For the 97/23/CE pressure directive, the device can only be used under following conditions (depend on max. pressure, pipe diameter and fluid).

Type of fluid	Conditions
Fluid group 1, §1.3.a	DN25 only
Fluid group 2, §1.3.a	DN ≤ 50
Fluid group 1, §1.3.b	DN ≤ 50
Fluid group 2, §1.3.b	DN ≤ 50

## Main features

### Display



### Software main features

- International measuring units
- 10-segment bargraph
- Temperature adjusting for a better accuracy
- Simulation mode to test the programming of the switching points, in dry conditions

### 8400 with external setpoint

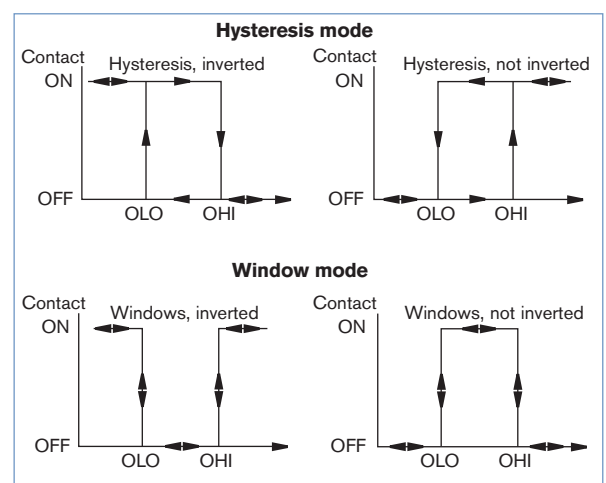
- The switching points are automatically adjusted by the 4-20 mA input signal originating from a PLC.
- On/Off relay output

### 8400 with process value option

- This version delivers a 4-20 mA electric signal whose value is the image of the measured temperature
- On/Off relay output
- 4-20 mA output
- External setpoint (4-20 mA input)

### 8400 with standard On/Off output

- 2 switching modes for the output, either hysteresis or window, inverted or not



- Programmable delay before switching
- Possible outputs depending on the version: relay, transistor NPN or transistor PNP

## Design

The 8400 Temperature sensor is proposed in two versions:



A compact version, available in several variants.

- The 8400 Standard has a Pt100 with a 29.5 mm mounting length.

- The 8400 Extended has a Pt100 with a 100 or 200 mm mounting length. The adaptation of the 8400 will be done through the external thread or also with a compression fitting (no part of delivery).

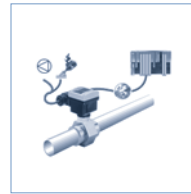
This allows variable mounting in bigger pipe diameters or tanks.



wall-mounted version:

- The 8400 Wall has to be inserted into a holder previously mounted on a wall. It must be associated to a remote temperature sensor.

## Typical application example



Monitoring of min./max. levels of temperature in a running process (compact INLINE control)



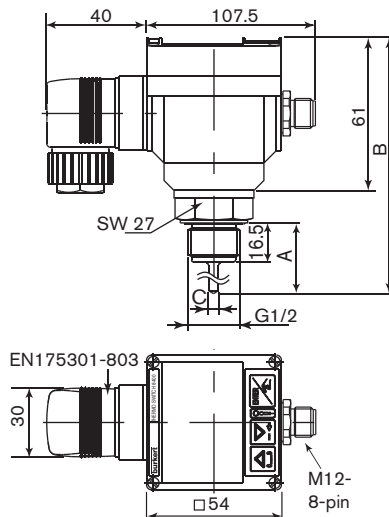
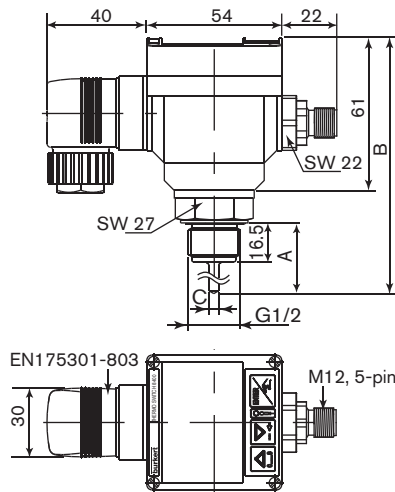
Continuous temperature control in a running process



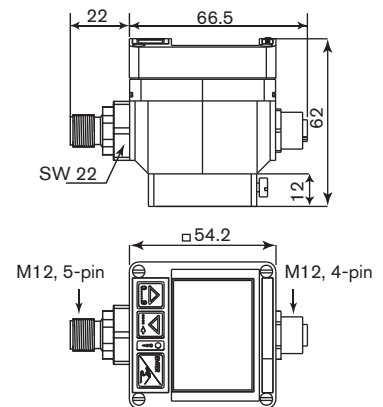
On/Off temperature control of liquid processing in a programmable narrow band (remote control)

## Dimensions

8400 standard or 8400 Extended



8400 Wall-mounted



Version	A	B	C
Standard	29.5	103.5	Ø 4
Extended	100	174	Ø 6
	200	274	Ø 6

## Ordering chart for Type 8400 (other versions on request)

Sensor version	Sensor element	Voltage supply	Screw-in thread	Input	Output	Connector	Item no.
Standard, compact	29.5 mm - ø 4 mm	12-30 V DC	G1/2"	-	NPN and PNP	5-pin swivel M12 plug	436 501
					Relay	5-pin swivel M12 plug and cable plug EN 175301-803*	436 503
				4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	8-pin M12 plug and cable plug EN 175301-803*	444 696
			NPT1/2"	-	NPN and PNP	5-pin swivel M12 plug	436 507
					Relay	5-pin swivel M12 plug and cable plug EN 175301-803*	436 509
				4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	8-pin M12 plug and cable plug EN 175301-803*	444 698
			Rc 1/2"	-	NPN and PNP	5-pin swivel M12 plug	436 504
					Relay	5-pin swivel M12 plug and cable plug EN 175301-803*	436 506
				4-20 mA <sup>1)</sup>	4-20 mA <sup>2)</sup> + Relay	8-pin M12 plug and cable plug EN 175301-803*	444 697
Extended, compact	100 mm - ø 6 mm	12-30 V DC	G1/2"	-	Relay	5-pin swivel M12 plug and cable plug EN 175301-803*	550 053
					4-20 mA <sup>2)</sup> + Relay	8-pin M12 plug and cable plug EN 175301-803*	550 055
	200 mm - ø 6 mm	12-30 V DC	G1/2"	-	Relay	5-pin swivel M12 plug and cable plug EN 175301-803*	550 054
					4-20 mA <sup>2)</sup> + Relay	8-pin M12 plug and cable plug EN 175301-803*	550 056
Wall-mounted	-	12-30 V DC	-	3-wired Pt100	NPN and PNP	5-pin swivel M12 male and 4-pin M12 female	448 862

1) Ext. Setpoint

2) Process value

\*) EN 175301-803

Europe /Asia (G / Rc) : M16 x 1.5mm cable plug  
USA/ CDN (NPT): NPT 1/2 cable plug

The adaptation of the 8400 will be done through the external thread or also with a compression fitting (no part of delivery). This allows variable mounting in bigger pipe diameters or tanks.

## Ordering chart for accessories (to be ordered separately)

Description	Item no.
5-pin M12 female cable connector with plastic threaded locking ring	917 116
5-pin M12 female connector moulded on cable (2 m, shielded)	438 680
4-pin M12 male cable connector with plastic threaded locking ring	448 856
4-pin M12 male connector moulded on cable (2 m, shielded)	448 857
8-pin M12 female cable connector with plastic threaded locking ring	444 799
8-pin M12 female connector moulded on cable (2 m, shielded)	444 800
Cable plug EN 175301-803 with cable gland (Type 2508)	438 811
Cable plug EN 175301-803 with NPT1/2" reduction without cable gland (Type 2509)	162 673

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