



Electromagnetic Flowmeter

- Sensor in solid state technology
- Shows both flow rate and volume
- Simulation of all output signals
- Clean in place (CIP), FDA or KTW approved
- Version with Alloy C22 electrodes

Type 8045 can be combined with...







INSERTION T-fitting

Type S020 Spigot

Type 2030 Diaphragm valve



Type 8802-GD TopControl System



Type 8644

electronic I/O

Valve islands with



PLC

The electromagnetic flowmeter Type 8045 is designed for pipes with diameter sizes ranging from DN06 to DN400 and is intended exclusively to measure flow rate in liquids having a conductivity $> 20 \mu S/cm$.

The flowmeter has a backlit display, a keyboard and is equipped with a 4... 20 mA current output, a digital output (pulse output by default) and two totalizers. Some versions are equipped with two relay outputs and one digital input.

The version with a stainless steel sensor has been designed for applications with high pressures (PN16) and high temperatures (up to 110°C).

The version with Alloy C22 electrodes has been designed for applications with aggressive fluids (chemicals) and especially sea water applications.



General data	
Compatibility	with fittings S020 (see corresponding data sheet)
Materials	
Housing, cover, nut / seal	
DVDE .	DO ()

PVDF sensor version Stainless steel sensor version Front panel foil Polyester Protection lid / seal PVDF sensor version Stainless steel sensor version

Screws / Cable glands / Seal Wetted parts materials Sensor holder

Electrodes Earth ring (PVDF sensor version)

Electrode holder (St. St. sensor version)

Electrical connections Recommended cable

C (glass fibre reinforced for housing) / NBR Black PPA (glass fibre reinforced) / NBR

PC / silicone PSU / silicone Stainless steel / PA / Neoprene

PVDF or Stainless steel 1.4404/316L Stainless steel 1.4404/316L or Alloy C22 FKM (FDA agreements) [EPDM (KTW agreements)] Stainless steel 1.4404/316L or Alloy C22 PEEK (FDA agreements)

2 cable glands M20 x 1.5 0.5 to 1.5 mm² cross-section, shielded cable, 6... 12 mm diameter (if only one cable is used per cable gland) or 4 mm diameter (if two cables are used per cable gland with using the supplied multi-way seal)

Environment				
Ambient temperature	-10 to +60°C (14 to 140°F) (operating) -20 to +60°C (-4 to 140°F) (storage)			
Relative humidity	< 85%, without condensation			
Height above sea level	max. 2000 m			



Complete device data (Fitting S	6020 + flowmeter)
Pipe diameter	DN06 to DN400
Measuring range	0.2 to 10 m/s
Sensor element	Electrodes
Medium temperature	see Pressure/Temperature diagram
PVDF sensor version	0 to 80°C (32 to 176°F) (depends on fitting)
Stainless steel sensor version	-15 to 110°C (5 to 230°F) (depends on fitting)
Medium pressure max.	see Pressure/Temperature diagram
PVDF sensor version	PN10 (145.1 PSI)
Stainless steel sensor version	PN10 (145.1 PSI) (with plastic fitting) - PN16 (232.16 PSI) (with metal fitting)
Conductivity	min. 20 μS/cm
Measurement error	(for measured value from 1 to 10 m/s) ±0.5% of Reading ¹⁾
Teach-In Standard K-factor	±4% of Reading ¹⁾
	±0.5% of F.S.*1)
Linearity	
Repeatability	±0.25% of Reading ¹⁾
Electrical data	
Operating voltage	18 - 36 V DC filtered and regulated (3 wires)
	oscillation rate: ±0.5%
Reversed polarity of DC	protected
Current consumption	≤ 300 mA
Digital input DI1	Supply voltage: 18 - 36 V DC, input impedance 15 kΩ
	min. pulse duration: 200 ms
	Galvanic insulation, protected against polarity reversals
	of DC and voltage spikes
Digital outputs	
Transistor (DO1)	Type: NPN or PNP (wiring dependent), open collector
	Function: pulse output (by default), user configurable
	0 - 250 Hz, 5 - 36 V DC, 100 mA max., duty cycle if frequency > 2 Hz: 1/2; min. pulse duration i
	frequency < 2 Hz: 250 ms
	Galvanic insulation, protected against polarity reversals
	of DC and short-circuits
Relay (DO2 and DO3)	2 normally open relays, freely adjustable (hysteresis by de-
	fault), 250 V AC/3 A or 30 V DC/3 A (resistive load), max.
	cutting power of 750 VA (resistive load); life span of min.
	100000 cycles
Analogue output Current (AO1)	4 20 mA giple or source (with a december) 20 mA to
Current (AOT)	4 20 mA, sink or source (wiring dependent), 22 mA to indicate a fault
	max. loop impedance: 1300 Ω at 36 V DC, 1000 Ω at
	30 V DC, 700 Ω at 24 V DC, 450 Ω at 18 V DC
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Standards, directives and appro	
Protection class	IP65, device wired and cable glands tightened and lid screwed tight
Standards and directives	
EMC	EN 61000-6-2, EN 61000-6-3
Low voltage	EN 61010-1
	Complying with article 3 of §3 from 97/23/CE directive.
Pressure	EN 00000 0 0
Vibration	EN 60068-2-6
Vibration Shock	EN 60068-2-27
Vibration	

¹⁾ Under reference conditions i.e. measuring fluid=water, ambient and water temperature = 20°C (68°F), applying the minimum inlet and outlet pipe straights, matched inside pipe dimensions.

^{*} For the 97/23/CE pressure directive, the device can only be used under following conditions (depend on max. pressure, pipe diameter and fluid).

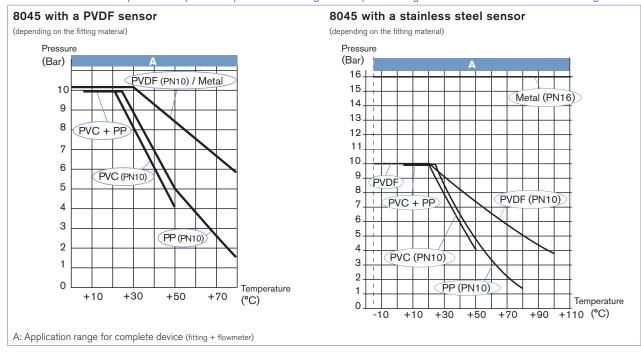
Type of fluid	Conditions
Fluid group 1, §1.3.a	Forbidden
Fluid group 2, §1.3.a	DN ≤ 32, or DN > 32 and PN*DN ≤ 1000
Fluid group 1, §1.3.b	PN*DN ≤ 2000
Fluid group 2, §1.3.b	DN ≤ 200 or DN ≤ 10 or PN*DN ≤ 5000

^{*} F.S.= of Full scale (10 m/s)

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Pressure/Temperature diagram

Please be aware of the fluid pressure/temperature dependence according to the respective fitting + flowmeter material as shown in the diagrams.



Sofware main features

- . Choice of the display language
- International measuring units
- Teach-In for a better accuracy, or K-factor setting
- 4... 20 mA current output (AO1)
- Transistor output (DO1)
- 2 relays (DO2 and DO3 if equipped)
- Detection of flow direction possible
- ON/OFF digital input (DI1 if equipped)
- Filter function
- Reset both totalizers (main and daily)
- Low flow "Cut-Off"
- Brightness of the display
- Password for parameter settings
- Warning and fault messages generating
- Simulation mode to adjust Zero and Span and simulate flow in dry-run condition

Possible applications

Flow control of fluids, contaminated or not:

- Waste water treatment
- Flow control of drinking water (FDA approval)
- Laundries: measurement and control of the water consumption
- Swimming pools: pump protection and flow control
- Food-processing industry: monitoring of the cleaning cycles (FDA approval)
- Irrigation
- > Application with sea water: desalination, fish farms

Design



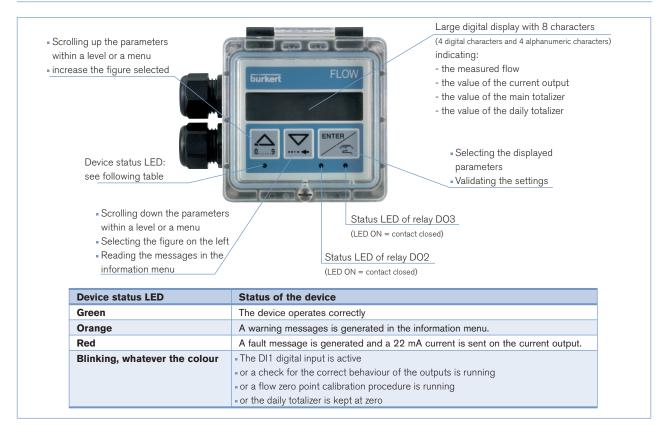
The magnetic system inside the sensor induces a magnetic field into the fluid, which is perpendicular to the direction of flow. Two electrodes are in galvanic contact with the liquid. Based on the Faraday law a voltage can be measured between these electrodes once a liquid (min. conductivity of $20~\mu$ S/cm) flows along the pipe.

This voltage is proportional to the flow velocity.

Using the K-factor for the individual pipe diameter the speed of flow is converted into volume per time.



Description of the navigation keys and the status LEDs

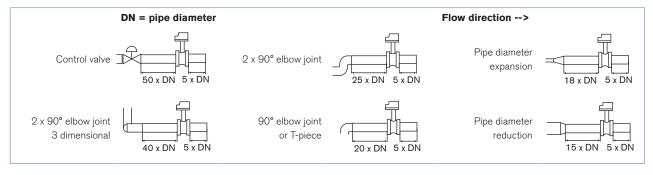


Installation

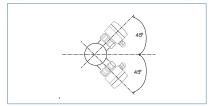
The 8045 can easily be installed into any Bürkert INSERTION fitting system (S020) by just fixing the main nut.

Minimum straight upstream and downstream distances must be observed. According to the pipe's design, necessary distances can be bigger or use a flow conditioner to obtain the best accuracy. For more information, please refer to EN ISO 5167-1.

EN ISO 5167-1 prescribes the straight inlet and outlet distances that must be complied with when installing fittings in pipe lines in order to achieve calm flow conditions. The most important layouts that could lead to turbulence in the flow are shown below, together with the associated prescribed minimum inlet and outlet distances. These ensure calm, problem-free measurement conditions at the measurement point.



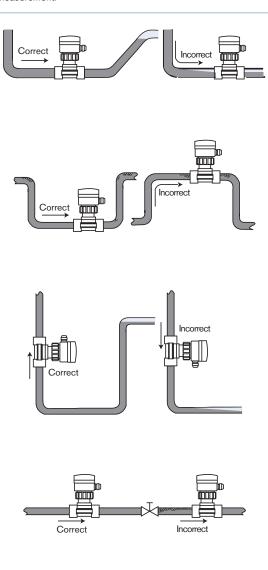
It is advisable to mount the flowmeter at a 45° angle to the horizontal centre of the pipe to avoid having deposits on the electrodes and false measurements due to air bubbles



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Installation (continued)

The device can be installed into either horizontal or vertical pipes. Mount the 8045 in these correct ways to obtain an accurate flow measurement.



Pressure and temperature ratings must be in accordance to the selected fitting material. The suitable pipe size is selected using the diagram Flow/Velocity/DN.

The flowmeter is not designed for gas flow measurement.

Diagram Flow/Velocity/DN

Example:

- Flow: 10 m³/h
- Ideal flow velocity: 2... 3 m/s

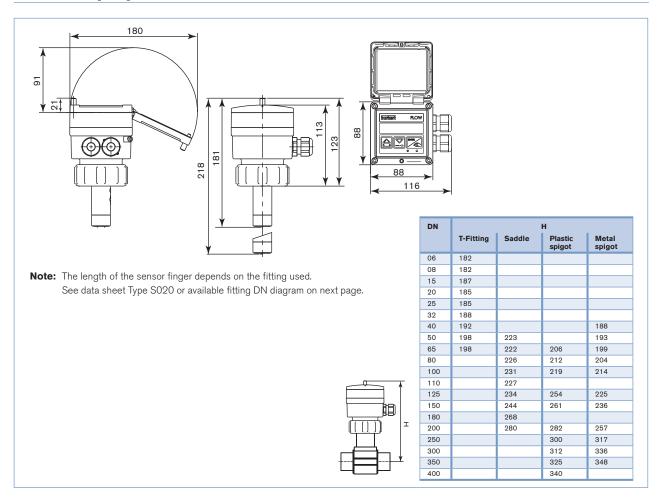
For these specifications, the diagram indicates a pipe size of DN40 [or DN50 for (*) mentioned fittings]

Flow rate of fluid US gpm l/min 100000 _{±5000} 20000. DN 400 50000 DN 350 10000. DN 300 30000 \$\frac{1}{2000}\$ DN 250 20000 5000 1000 DN 200 DN 150 500 2000 DN 125 5000] DN 100 1000_ 3000. DN 80 500 2000 DN 65 100 DN 50 (DN65)* 1000. 50. 200 DN 40 (DN50)* 500 DN 32 (DN40)* 100 20 DN 25 (DN32)* 50 🕸 200 . DN 20 (DN25)* 10 DN 15 (DN15 100. 5 20. or DN20)* 50 ‡ 10_ DN 08 20 DN 06 10 0.5 9 5 0.2 2 0.1 0.05 0.2 0.5 0.1 0.02 0.05 0.2 0.01 0.3 30 11111 fps Flow velocity * for following fittings with: external thread acc. to SMS 1145

- weld end acc. to SMS 3008, BS 4825/ASME BPE or DIN 11850 Series 2
- Clamp acc. to SMS 3017/ISO 2852, BS 4825/ASME BPE or DIN 32676



Dimensions [mm]



Ordering chart for flowmeter Type 8045 - for fitting S020 (see corresponding data sheet)

All these versions have as minimum

a 4... 20 mA current output (AO1) and

a digital output (DO1)

Operating voltage	Digital input	Relay output	Housing material	Seal	Sensor version	Electrode material	Electrical	ltem no.
18 - 36 V DC	No	No	PC	FKM	Short, PVDF	Stainless steel	2 cable glands M20 x 1.5	426 498
					Long, PVDF	Stainless steel	2 cable glands M20 x 1.5	426 499
	1 2 PC FKM	Short, PVDF	Stainless steel	2 cable glands M20 x 1.5	426 506			
	(DI1)	(DO2, DO3)			Long, PVDF	Stainless steel	2 cable glands M20 x 1.5	426 507
	No	No	PPA	FKM	Short, st. steel (FDA)	Stainless steel	2 cable glands M20 x 1.5	449 670
					Long, st. steel (FDA)	Stainless steel	2 cable glands M20 x 1.5	449 672
	1	2	PPA	FKM	Short, st. steel (FDA)	Stainless steel	2 cable glands M20 x 1.5	449 671
	(DI1)	(DO2, DO3)			Long, st. steel (FDA)	Stainless steel	2 cable glands M20 x 1.5	449 673
	No	No	PC	FKM	Short, PVDF	Alloy C22	2 cable glands M20 x 1.5	558 675
					Long, PVDF	Alloy C22	2 cable glands M20 x 1.5	558 676

Note: 1 Kit 558 102 and 1 EPDM seal are supplied with each flowmeter.



Ordering chart - accessories for flowmeter Type 8045 (has to be ordered separately)

Specifica- tions	Item no.
Set with 2 cable glands M20 x 1.5 + 2 neoprene flat seals for cable gland or plug + 2 screw-plugs M20 x 1.5 + 2 multiway seals 2 x 6 mm	449 755
Set with 2 reductions M20 x 1.5 /NPT1/2" + 2 neoprene flat seals for cable gland or plug + 2 screw-plugs M20 x 1.5	551 782
Set with 1 stopper for unused cable gland M20 x 1.5 +1 multiway seal 2 x 6 mm for cable gland + 1 green FKM seal for the sensor + 1 mounting instruction sheet	558 102
Snap ring	619 205
PC union nut	619 204
PPA union nut	440 229
Set with 1 green FKM + 1 black EPDM seals	552 111
3 points calibration certificate (device combined with a S020 fitting, only for DN ≤ 200)	550 676
FDA - Approval (only stainless steel sensor version)	449 788

Interconnection possibilities with other Bürkert flow sensors



Z	Tama la la	DN06 (1) Short sensor	DN50	DN65 I	DN100	DN200	DN350	DN400
T-fitting 🕹 緁								
fitting	Welding tab			Short s	ensor	Long sensor		
S020	Fusion spigot			Short sense	or	Long sensor		
Available !	Screw-on S020					Long sensor	·	
Avai	Saddle S020			Long s	ensor			

(1) DN06 and DN08 in stainless steel S020 only, 8045 with stainless steel sensor recommended

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www.burkert.com

In case of special application conditions, please consult for advice.

Subject to alteration.
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